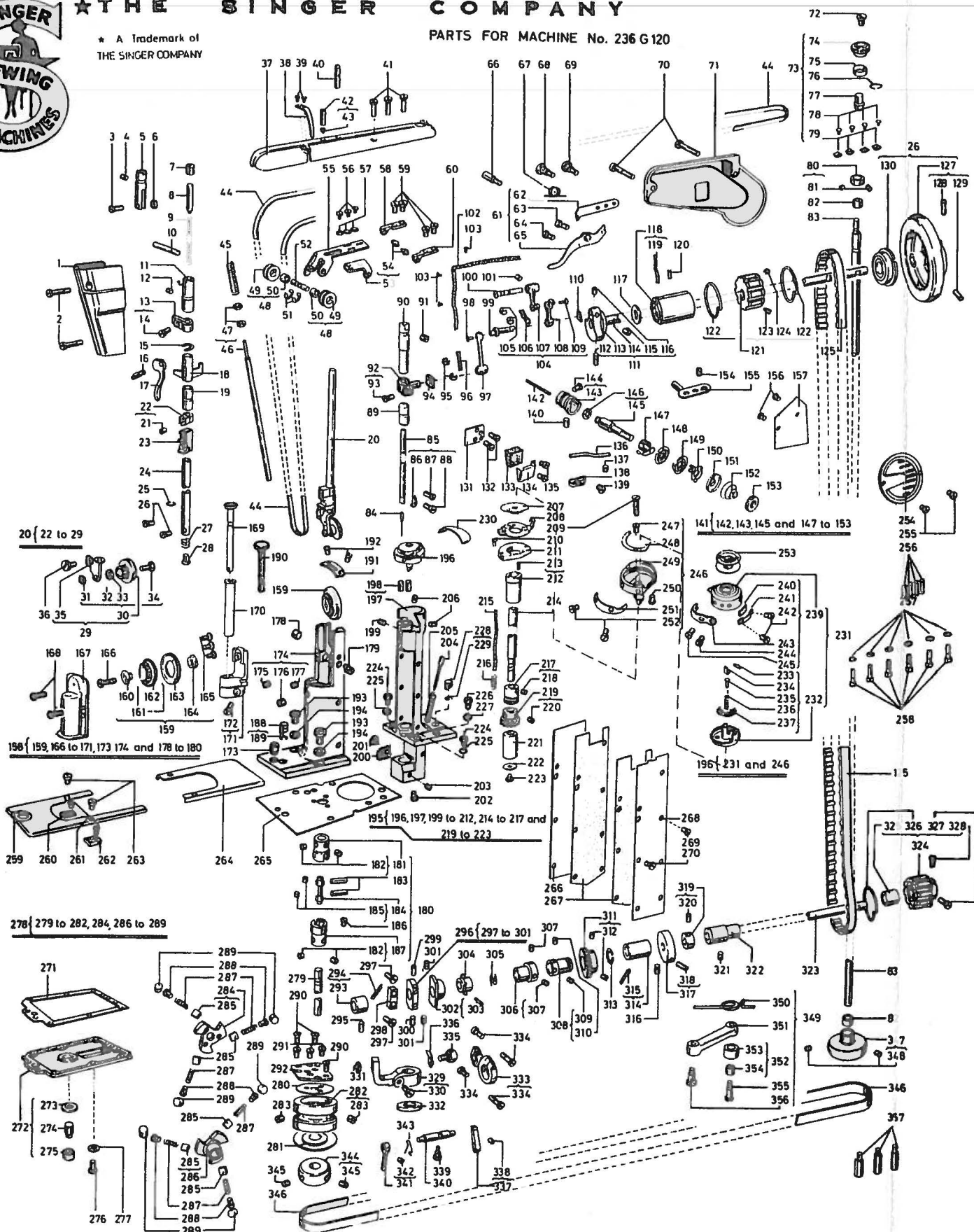




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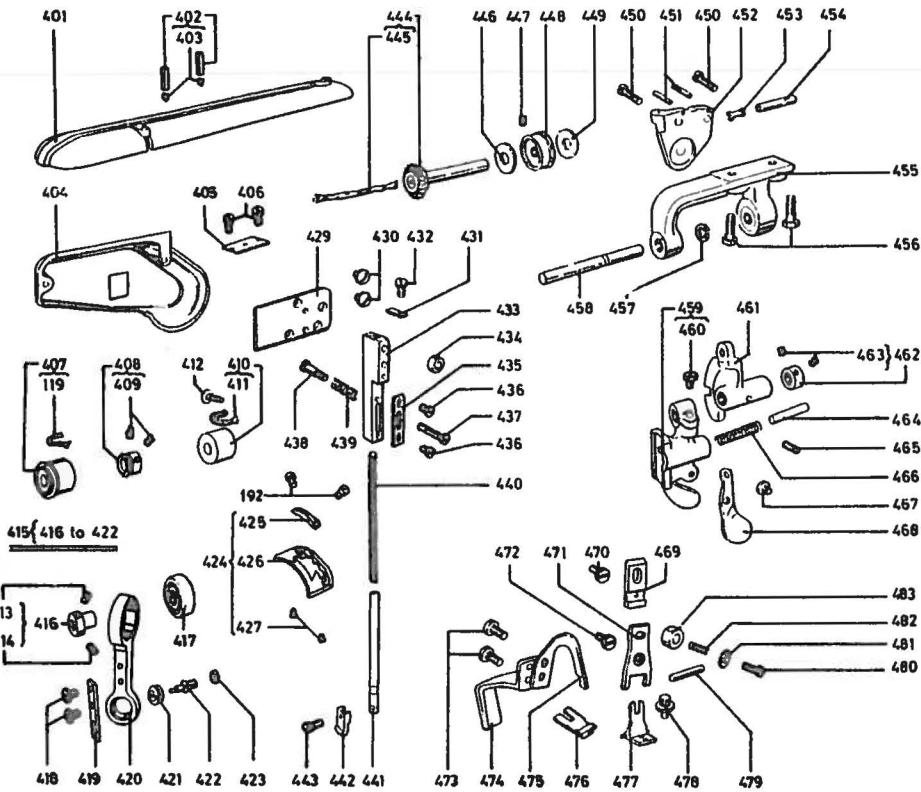
PARTS FOR MACHINE No. 236 G 120



ECONOMY in sewing
machine parts

PARTS FOR MACHINE No. 236 G124

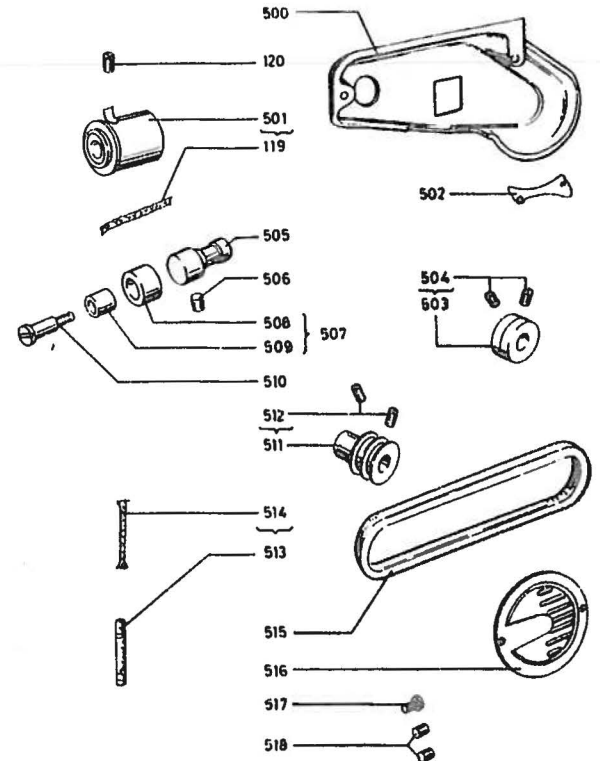
Same as Machine No. 236 G120 with the following exceptions:



PARTS FOR MACHINE No. 236 G132

Same as Machine No. 236 G120 with the following exceptions:

For Parts not illustrated refer to Machine No. 236 G124

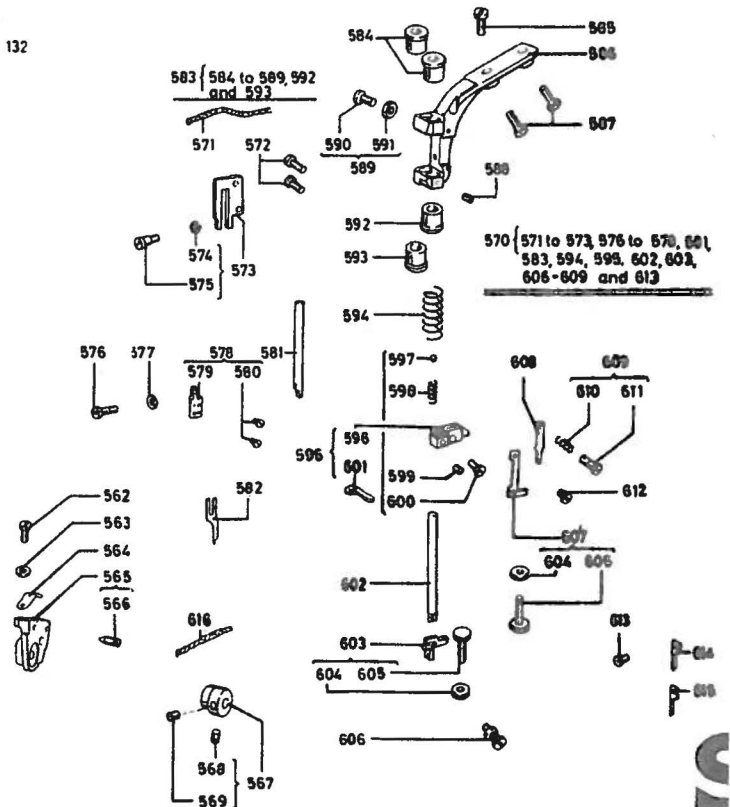
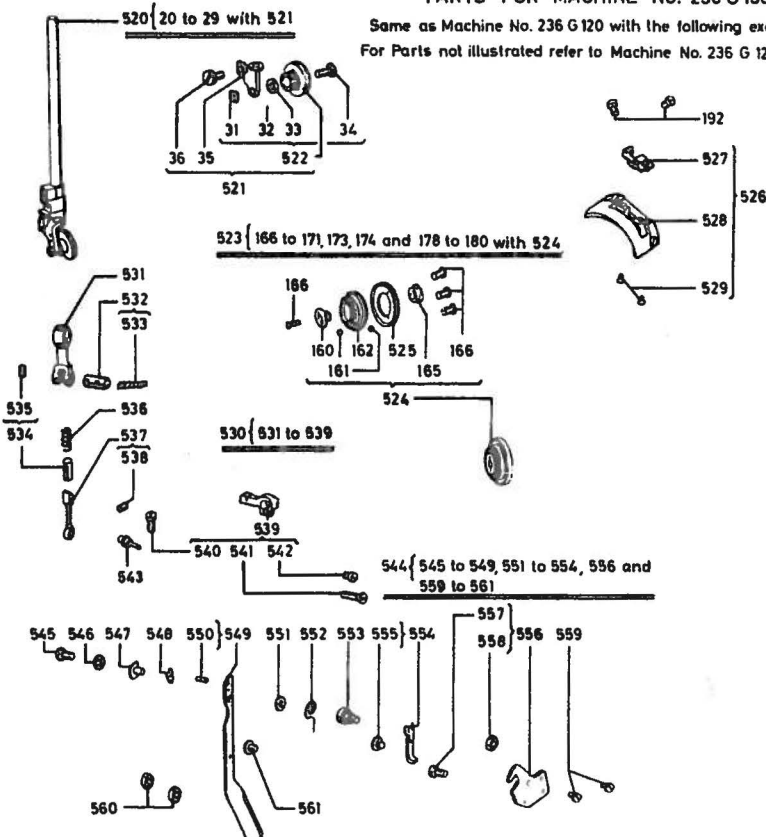


NOTE: For illustration of Motor and Motor Control Box, see reverse page

PARTS FOR MACHINE No. 236 G130

Same as Machine No. 236 G120 with the following exceptions:

For Parts not illustrated refer to Machine No. 236 G124 and G132

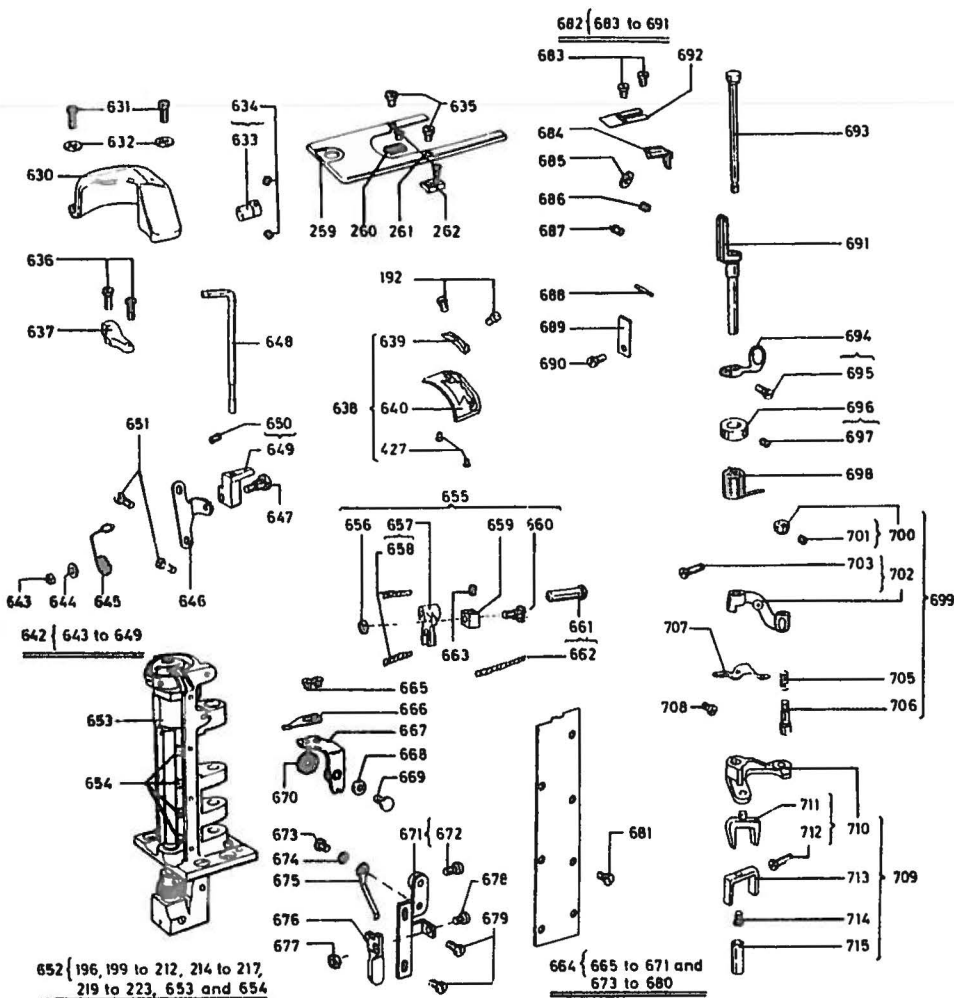


NOTE: For illustration of Motor and Motor Control Box, see reverse page

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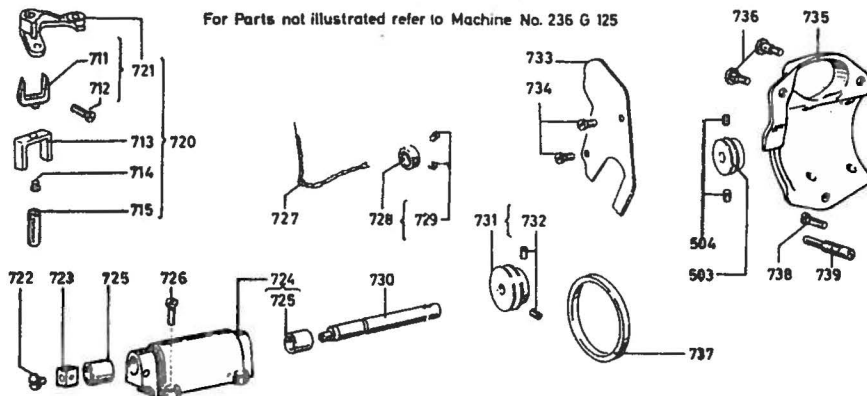
PARTS FOR MACHINE No. 236 G 125

Same as Machine No. 236 G 120 with the following exceptions:



PARTS FOR MACHINE No. 236 G 131

For Parts not illustrated refer to Machine No. 236 G 125



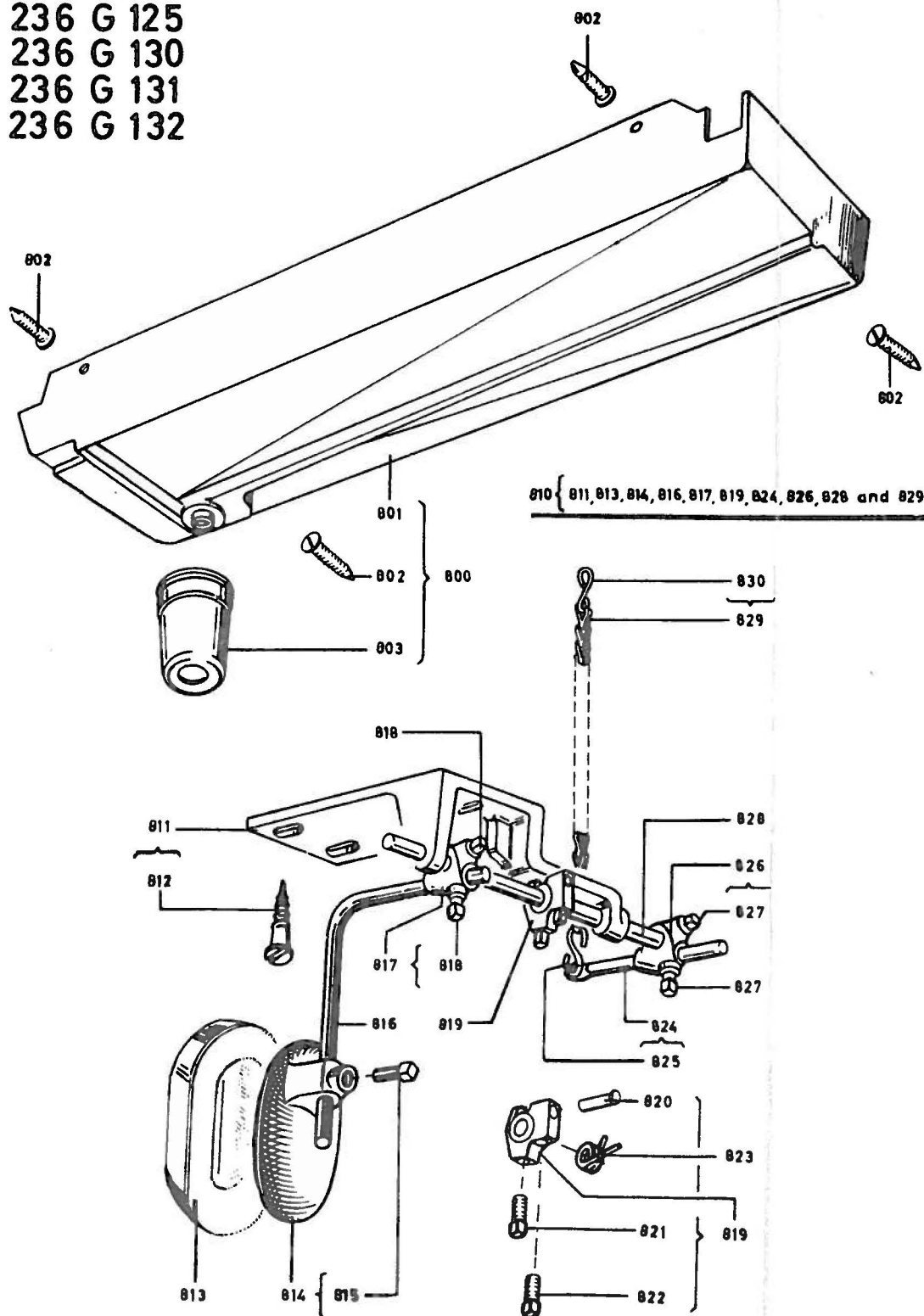
NOTE: For illustration of Motor and Motor Control Box, see reverse page

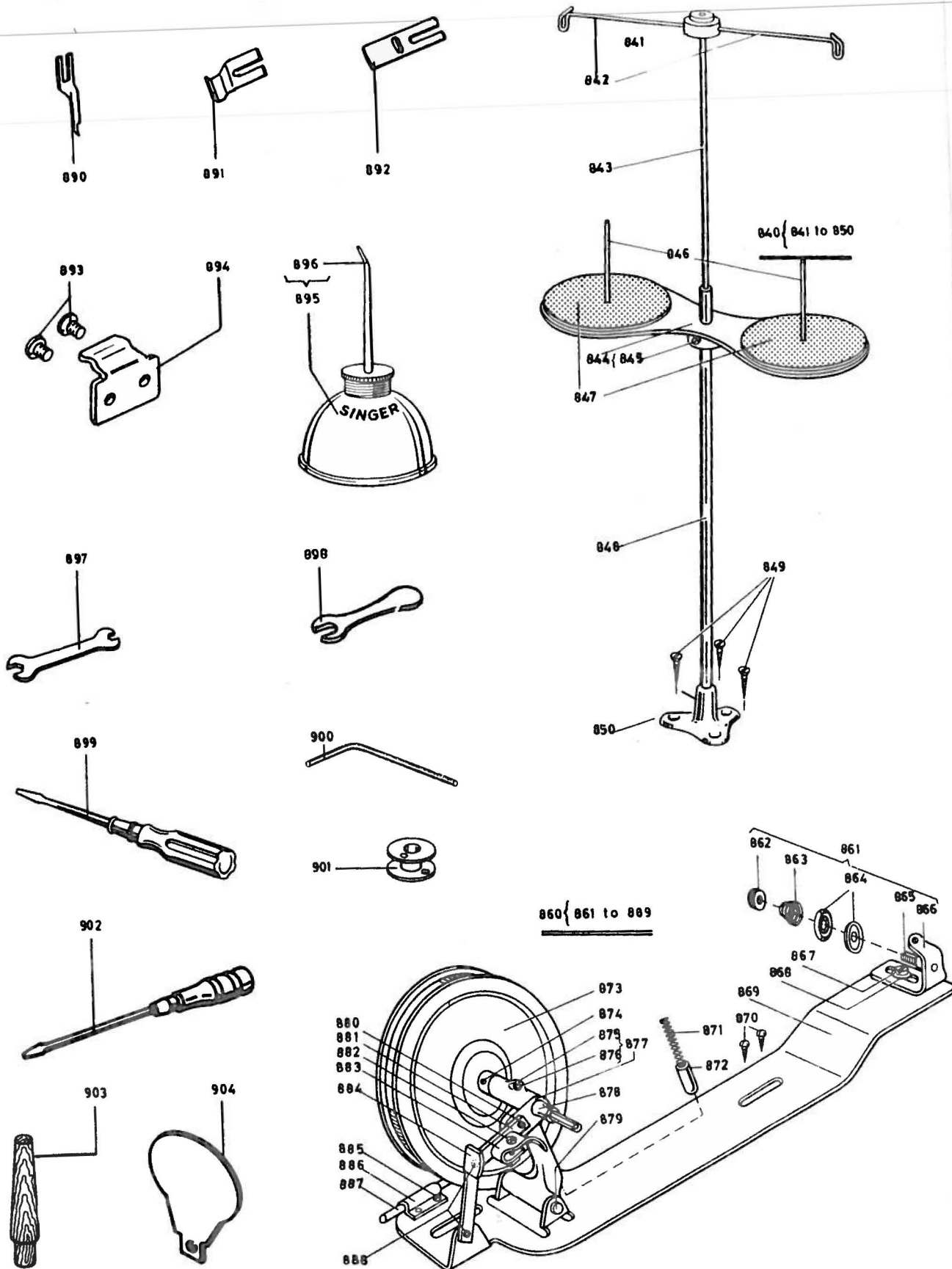
SINGER 236 G 120, 236 G 124, 236 G 125,
236 G 130, 236 G 131, 236 G 132

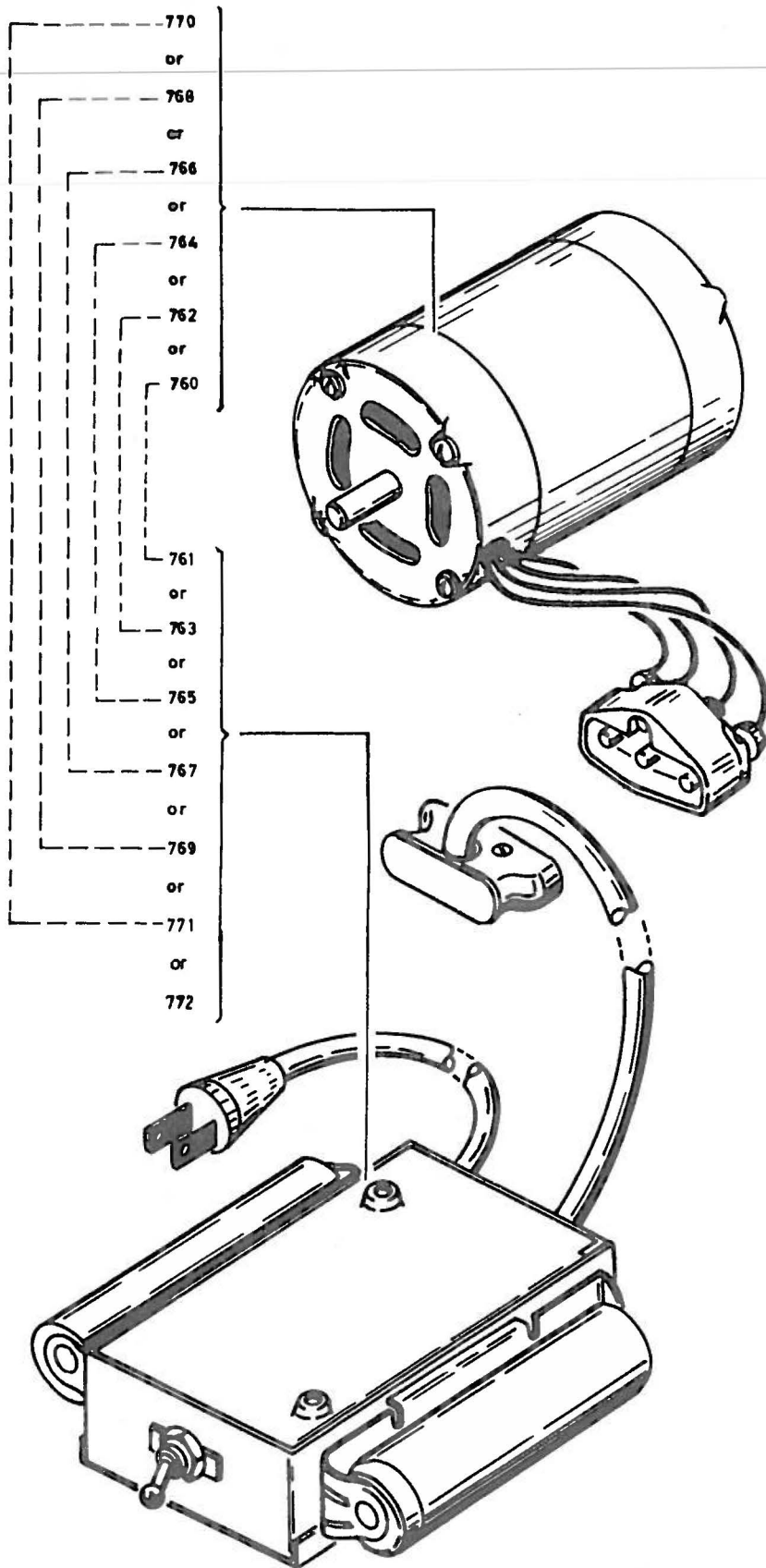
ACCESSORIES

FOR

236 G 120
236 G 124
236 G 125
236 G 130
236 G 131
236 G 132







Illustr. Ref. No.	Part No.	For Class				Name	Components
		120	124	130	132		
		120	125	131			
1	263405	x	x	x	x	Arm End Lever	
2	200001-803	x	x	x	x	Arm End Cover Screw (2)	
3	200055-803	x	x	x	x	Presser Bar Position Guide Lever Stop Screw	
4	200398-803	x	x	x	x	Presser Bar Position Guide Set Screw	
5	263498	x	x	x	x	Presser Bar Position Guide	
6	201671-805	x	x	x	x	Presser Bar Position Guide Lever Stop Screw Nut	
7	350612-803	x	x	x	x	Presser Bar Screw (presser regulating)	
8	263499	x	x	x	x	Presser Bar Spring Stop Rod	
9	236089	x	x	x	x	Presser Bar Spring	
10	263546	x	x	x	x	Tension Releasing Plunger	
11	263496	x	x	x	x	Presser Bar Bushing (upper)	
12	200398-803	x	x	x	x	Presser Bar Bushing (upper) Set Screw	
13	202338	x	x	x	x	Presser Bar Position Guide Lever	
14	200086-833	x	x	x	x	Presser Bar Position Guide Lever Pinch Screw	
15	206608	x	x	x	x	Presser Bar Lifting Releasing Lever Bracket Spring	
16	200666-803	x	x	x	x	Presser Bar Lifter Hinge Screw	
17	202671	x	x	x	x	Presser Bar Lifter	
18	263497	x	x	x	x	Presser Bar Lifting Releasing Lever Bracket	
19	263495	x	x	x	x	Presser Bar Bushing (lower)	
20	263505	x	x	x	x	Roller Presser Bar and Bar Cpl.	200096, two 200141, 202558, 202559, 228740, 235088, 235087, 263501, 263504
21	200362-803	x	x	x	x	Roller Presser Arm Bracket Position Collar Set Screw	
22	235088	x	x	x	x	Roller Presser Arm Bracket Position Collar Cpl.	200362
23	235087	x	x	x	x	Roller Presser Arm Bracket	
24	263504	x	x	x	x	Roller Presser Bar	
25	228740	x	x	x	x	Roller Presser Arm Bracket Position Collar Lock Ring	
26	200141-806	x	x	x	x	Roller Presser Arm Bracket Spring Stop Screw (2)	
27	202558	x	x	x	x	Roller Presser Arm Bracket Spring	
28	202559	x	x	x	x	Roller Presser Arm Bracket Spring Stop	
29	263501	x	x	x	x	Roller Presser Arm Cpl.	263500, 351883
30	351883	x	x	x	x	Roller Presser Cpl.	1528, 201699, Twenty- Eight 206417, 350104,
31	1528-819	x	x	x	x	Roller Presser Hinge Screw Nut	
32	206417	x	x	x	x	Roller Presser Ball 1/16" Ø (28)	
33	201699-803	x	x	x	x	Roller Presser Ball Cone	
34	350104-803	x	x	x	x	Roller Presser Hinge Screw	
35	263500	x	x	x	x	Roller Presser Arm	
36	200096-804	x	x	x	x	Roller Presser Arm Screw	
37	263412	x	x	x	x	Arm Top Cover	
38	263541	x	x	x	x	Take-Up Lever Guard	
39	200161-819	x	x	x	x	Take-Up Lever Guard Screw (2)	
40	202412	x	x	x	x	Thread Guide	
41	200194-806	x	x	x	x	Arm Top Cover Screw (3)	
42	263590	x	x	x	x	Arm Top Cover Oil Tube Cpl.	170168
43	170168	x	x	x	x	Arm Top Cover Oil Tube Metering Insert	
44	263515	x	x	x	x	Roller Presser Driving Belt (upper)	
45	263521	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Spring	
46	263519	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Cpl.	Two 201525
47	201525-805	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Nut and Lock Nut (2)	
48	263566	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley Cpl. (2)	Two 263517, two 263565
49	263517	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley (2)	
50	263565	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley Needle Bearing (2)	
51	263564	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley Spindle Retaining Ring (2)	
52	263526	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley Spindle	
53	263522	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Cpl.	Two 263523
54	263523	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Center (2)	
55	263518	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley Bracket	
56	1094-804	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Screw (3)	
57	208636	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Screw Washer (3)	
58	263524	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Support (back)	
59	201387-806	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Support Screw (4)	
60	263525	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Support (front)	
61	263486	x	x	x	x	Lifting Lever Cpl.	200092, 201051, 263483, 263484
62	263484	x	x	x	x	Lifting Lever Extension	
63	200092-803	x	x	x	x	Lifting Lever Extension Screw	
64	201051-803	x	x	x	x	Lifting Lever Spring Stop Screw (on Lever)	
65	263483	x	x	x	x	Lifting Lever	
66	201231-803	x	x	x	x	Lifting Lever Stop Screw	
67	263485	x	x	x	x	Lifting Lever Spring	
68	201101-803	x	x	x	x	Lifting Lever Hinge Screw	
69	200224-803	x	x	x	x	Lifting Lever Spring Stop Screw (on Arm)	
70	200007-805	x	x	x	x	Arm Cover (back) Screw (2)	
71	263634	x	x	x	x	Arm Cover (back)	
72	201110-805	x	x	x	x	Roller Presser Driving Belt (upper) Pulley (adjustable) Stop Screw	
73	263532	x	x	x	x	Roller Presser Driving Belt (upper) Pulley (adjustable) Cpl.	201748, Four 263527, Four 263528, 263529, 263530, 263531
74	201748-819	x	x	x	x	Roller Presser Driving Belt (upper) Pulley (adjustable) Lock Nut	
75	263530	x	x	x	x	Roller Presser Driving Belt (upper) Pulley (adjustable) Segment Ring	
76	263529	x	x	x	x	Roller Presser Driving Belt (upper) Pulley (adjustable) Segment Retaining Ring	

List of Parts 236G120, 2

Illustr. Ref. No.	Part No.	For Class			Name	Components
		124	130	132		
77	263531	x	x	x	Boiler Presser Driving Belt (upper) Pulley	
78	263528	x	x	x	(adjustable) Spreader Cone	
79	263527	x	x	x	Boiler Presser Driving Belt (upper) Pulley	
80	263534	x	x	x	(adjustable) Segment Guide Stud (4)	
81	200111-803	x	x	x	Boiler Presser Driving Belt (upper) Pulley	
82	268425	x	x	x	(adjustable) Segment (4)	
83	263533	x	x	x	Boiler Presser Driving Belt Shaft Collar Cpl.	Two 200111
84	Cat. 17A0	x	x	x	Boiler Presser Driving Belt Shaft Collar	
85	263489	x	x	x	Set Screw (2)	
86	249270	x	x	x	Boiler Presser Driving Belt Shaft Needle	
87	200175-804	x	x	x	Bearing (lower and upper) (2)	
88	200125-833	x	x	x	Boiler Presser Driving Belt Shaft	
89	263490	x	x	x	Needle (No. 14)	200125, 200175, 249270
90	263491	x	x	x	Needle Bar Cpl.	
91	200398-803	x	x	x	Needle Bar Thread Guide	
92	143057	x	x	x	Needle Bar Thread Guide Screw	
93	207-805	x	x	x	Needle Set Screw	
94	143058	x	x	x	Needle Bar Bushing (lower)	
95	263571	x	x	x	Needle Bar Bushing (upper)	
96	263570	x	x	x	Needle Bar Bushing (upper) Set Screw	
97	263492	x	x	x	Needle Bar Connecting Stud Cpl.	207
98	1130-805	x	x	x	Needle Bar Connecting Stud Pinch Screw	
99	263813	x	x	x	Needle Bar Connecting Stud Slide Block	
100	263544	x	x	x	Needle Bar Connecting Link Oil Packing	
101	200347-833	x	x	x	(wick) Spring Clamp (2)	
102	263560	x	x	x	Needle Bar Connecting Link Oil Packing (wick)	
103	228485	x	x	x	Needle Bar Connecting Link	
104	263539	x	x	x	Needle Bar Connecting Link Cap Screw	
105	263571	x	x	x	Take-Up Lever Crank	
106	263572	x	x	x	Take-Up Lever Link Hinge Stud	
107	263543	x	x	x	Take-Up Lever Link Hinge Stud Set Screw	
108	263538	x	x	x	Needle Bar and Take-Up Oiling Wick	
109	12166	x	x	x	Needle Bar and Take-Up Oiling Wick Retaining Screw (3)	12166, 263538, 263543,
110	263545	x	x	x	Take-Up Lever Complete	two 263571, 263572
111	263573	x	x	x	Take-Up Lever Link Oil Packing (wick) Spring Clamp	
112	200333-803	x	x	x	Take-Up Lever Link Oil Packing (wick)	
113	*263493	x	x	x	Take-Up Lever Link	
114	*263406	x	x	x	Take-Up Lever	
115	200362-803	x	x	x	Take-Up Lever Hinge Stud	
116	200382-833	x	x	x	Take-Up Lever Position Plate	
117	203172	x	x	x	Arm Shaft Cpl.	*263406, *263493, 200333,
118	263408	x	x	x	Needle Bar Crank Position Screw	200382, 200362
119	203100	x	x	x	Needle Bar Crank	
120	200338-803	x	x	x	Arm Shaft	
121	263410	x	x	x	Take-Up Lever Crank Set Screw	
122	214206	x	x	x	Take-Up Lever Crank Set Screw	
123	350492-803	x	x	x	Needle Bar Crank Friction Washer	
124	200363-833	x	x	x	Arm Shaft Bushing (front) with	203100
125	263409	x	x	x	Arm Shaft Bushing (front) Oil Packing (wick)	
126	263488	x	x	x	Arm Shaft Bushing (front) Set Screw	
127	263487	x	x	x	Arm Shaft Connection Belt Pulley Cpl.	200363, two 214206
128	200327-803	x	x	x	Arm Shaft Connection Belt Pulley Spring	350492
129	200328-803	x	x	x	Arm Shaft Connection Belt Pulley Position Screw	
130	272142	x	x	x	Arm Shaft Connection Belt Pulley Position Screw	
131	263555	x	x	x	Check Screw/Set Screw (2)	
132	200577-833	x	x	x	Arm Shaft Connection Belt (reinforced neoprene)	
133	241765	x	x	x	Machine Pulley with	263487, 272142
134	263554	x	x	x	Machine Pulley Cpl.	200327, 200328
135	200137-819	x	x	x	Machine Pulley Set Screw	
136	263558	x	x	x	Machine Pulley Position Screw	
137	350559-833	x	x	x	Arm Shaft Ball Bearing (back)	
138	210954	x	x	x	Thread Lubricator Plate	
139	200582-803	x	x	x	Thread Lubricator Plate Screw (2)	
140	446-833	x	x	x	Thread Lubricator Oil Pad (felt)	
141	263551	x	x	x	Thread Lubricator Oil Pad Holder	
142	263548	x	x	x	Thread Lubricator Oil Pad Holder Screw (2)	
143	263552	x	x	x	Thread Retainer Thread Guide	
144	50305-803	x	x	x	Thread Guide (lower)	
145	350613	x	x	x	Thread Guide (lower) Set Screw	
146	*263550	x	x	x	Thread Controller Spring Regulator Set Screw	
147	202410	x	x	x	Tension Cpl.	201572, 202410, 223438,
148	244048	x	x	x	Tension Releasing Pin	244048, 244049, 263547,
149	244049	x	x	x	Thread Controller Spring Regulator Cpl.	263548, 263549, 263552,
150	263547	x	x	x	Tension Stud Set Screw	350613
151	263549	x	x	x	Tension Stud Cpl.	
152	223438	x	x	x	Tension Stud Washer	263550
153	201572-819	x	x	x	Thread Controller Spring	
154	201188-803	x	x	x	Tension Disc (back)	
155	240034	x	x	x	Tension Disc (front)	
156	200112-819	x	x	x	Tension Release Washer	
157	263404	x	x	x	Tension Spring Washer	
158	263828	x	x	x	Tension Spring	
159	263662	x	x	x	Tension Thumb Nut	
160	263662	x	x	x	Thread Retainer Set Screw	
161	263662	x	x	x	Thread Retainer	
162	263662	x	x	x	Arm Cover Plate (back) (lower) Screw (2)	
163	263662	x	x	x	Arm Cover Plate (back) (lower)	
164	263662	x	x	x	Feed Post Cpl.	
165	263662	x	x	x	Feed Wheel Cpl.	Two 237, 249019, 249092,
166	263662	x	x	x		263453, 263460, 263461,
167	263662	x	x	x		263662, 263692, 263829,
168	263662	x	x	x		263849, 263847, 350411
169	263662	x	x	x		Three 200587, Sixty 206417,
170	263662	x	x	x		263450, 263451, 263452,
171	263662	x	x	x		263660

36G124, 236G125, 236G130, 236G131 and 236

Illustr. Ref. No.	Part No.	Per Class				Name	Components
		124	125	130	132		
160	263451	x	x	x	x	Feed Wheel Ball Cone (outside)	
161	206417	x	x	x	x	Feed Wheel Ball 1/16" ϕ (60)	
162	263452	x	x	x	x	Feed Wheel Bevel Gear	
163	263660	x	x	x	x	Feed Wheel	
164	263450	x	x	x	x	Feed Wheel Ball Cone (inside)	
165	200587-804	x	x	x	x	Feed Wheel Bevel Gear Screw (3)	
166	350411-803	x	x	x	x	Feed Wheel Cap Screw	
167	263829	x	x	x	x	Feed Post Cover (side)	
168	237-804	x	x	x	x	Feed Post Cover (side) Screw (2)	
169	263453	x	x	x	x	Feed Wheel Bevel Gear Driving Pinion	
170	263461	x	x	x	x	Feed Wheel Bracket Extension	
171	263460	x	x	x	x	Feed Wheel Bracket Cpl.	200041
172	200041-803	x	x	x	x	Feed Wheel Bracket Pinch Screw	
173	263849	x	x	x	x	Oil Reservoir Oil Gauge Plug	
174	263847	x	x	x	x	Feed Post with	448, two 140321,
175	140321-830	x	x	x	x	Feed Wheel Bracket Friction Plug Set Screw	
176	448-833	x	x	x	x	Feed Wheel Bracket Extension Set Screw	
177	140321-830	x	x	x	x	Feed Wheel Adjusting Stud Set Screw	
178	249019	x	x	x	x	Feed Wheel Bracket Friction Plug	
179	249092	x	x	x	x	Feed Wheel Adjusting Stud	
180	263692	x	x	x	x	Feed Wheel Bevel Gear Driving Pinion Coupling Cpl.	200133, 263454, 263455 263456, two 263475
181	263455	x	x	x	x	Feed Wheel Bevel Gear Driving Pinion Coupling (upper) Cpl.	Two 200382
182	200382-833	x	x	x	x	Feed Wheel Bevel Gear Driving Pinion Coupling Set Screw (4)	
183	263457	x	x	x	x	Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Stud (2)	
184	263456	x	x	x	x	Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Cpl.	Two 201052
185	201052-833	x	x	x	x	Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Stud Set Screw (2)	
186	200133-803	x	x	x	x	Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Retaining Screw	
187	263454	x	x	x	x	Feed Wheel Bevel Gear Driving Pinion Coupling (lower) Cpl.	Two 200382
188	263440	x	x	x	x	Feed Post Adjusting Eccentric Stud Cpl.	263441
189	263441	x	x	x	x	Feed Post Adjusting Eccentric Stud Retaining Ring	
190	263848	x	x	x	x	Oil Reservoir Oil Gauge	
191	263836	x	x	x	x	Throat Plate	
192	141664-819	x	x	x	x	Throat Plate Screw (2)	
193	201110-819	x	x	x	x	Feed Post Screw (2)	
194	263592	x	x	x	x	Feed and Hook Post Screw Washer (fibre) (2)	
195	263834	x	x	x	x	Hook Post Cpl.	202, 212, two 1448, 141674, 141580, 200121, 203478, 234486, 263421, 263464, 263476, 263478, 263479, 263480, 263481, 263482, 263522, 263568, 263593, 263594, 263826, 263833, 350611 241677, 263463 Two 263582
196	263464	x	x	x	x	Hook and Bobbin Case Cpl.	
197	263833	x	x	x	x	Hook Post with	
198	263582	x	x	x	x	Bobbin Case Lever Slide Stud Base Position Pin (2)	
199	1448-830	x	x	x	x	Hook Shaft (vertical) Bearing (upper) Set Screw	
200	263476	x	x	x	x	Hook Post Oil Inlet Strainer	
201	212-804	x	x	x	x	Hook Post Oil Inlet Strainer Screw	
202	202-819	x	x	x	x	Hook Post Oil Stop Screw	
203	1448-830	x	x	x	x	Hook Shaft (vertical) Bearing (lower) Set Screw	
204	141580-833	x	x	x	x	Hook Oil Regulating Screw	
205	234426	x	x	x	x	Hook Oil Regulating Spring	
206	141674-833	x	x	x	x	Bobbin Case Lever Slide Stud Base Set Screw (2)	
207	263482	x	x	x	x	Hook Washer	
208	263826	x	x	x	x	Bobbin Case Lever	
209	350611-819	x	x	x	x	Hook Shaft (vertical) Screw	
210	203478	x	x	x	x	Bobbin Case Lever Slide Stud	
211	263421	x	x	x	x	Bobbin Case Lever Slide Stud Base (adjustable)	
212	263480	x	x	x	x	Hook Shaft (vertical) Bearing (upper) Cpl.	263561
213	263561	x	x	x	x	Hook Shaft (vertical) Bearing (upper) Oil Wick	
214	263478	x	x	x	x	Hook Shaft (vertical)	
215	263593	x	x	x	x	Hook Shaft (vertical) Oil Packing (wick)	
216	263594	x	x	x	x	Hook Shaft (vertical) Oil Packing (wick) Spring	
217	263568	x	x	x	x	Hook Shaft (vertical) Sleeve (center) Cpl.	200387
218	200387-803	x	x	x	x	Hook Shaft (vertical) Sleeve (center) Set Screw	
219	263522	x	x	x	x	Hook Driving Pinion Cpl.	Two 200382
220	200382-833	x	x	x	x	Hook Driving Pinion Set Screw (2)	
221	263479	x	x	x	x	Hook Shaft (vertical) Bearing (lower)	
222	263481	x	x	x	x	Hook Shaft (vertical) Thrust Washer	
223	200121-805	x	x	x	x	Hook Shaft (vertical) Thrust Washer Screw	
224	201110-819	x	x	x	x	Hook Post Screw (2)	
225	263592	x	x	x	x	Feed and Hook Post Screw Washer (fibre) (2)	
226	141581-805	x	x	x	x	Hook Post Oil Hole Screw	
227	244746	x	x	x	x	Hook Post Oil Hole Screw Seal	
228	263440	x	x	x	x	Hook Post Adjusting Eccentric Stud Cpl.	263441
229	263441	x	x	x	x	Hook Post Adjusting Eccentric Stud Retaining Ring	
230	263846	x	x	x	x	Hook Post Slide	
231	241677	x	x	x	x	Bobbin Case Cpl.	235769, 241676 *202056, *203211, *203212, *203213, 203216
232	235769	x	x	x	x	Bobbin Case Base Cpl.	
233	*202056	x	x	x	x	Bobbin Case Base Latch Pin	
234	*203211	x	x	x	x	Bobbin Case Base Latch	
235	*203212	x	x	x	x	Bobbin Case Base Latch Plunger	
236	*203213	x	x	x	x	Bobbin Case Base Latch Spring	
237	203216	x	x	x	x	Bobbin Case Washer (cloth)	
239	241676	x	x	x	x	Bobbin Case Cap Cpl.	200594, 200984, 235771, 241674, 241675, two 350405
240	241674	x	x	x	x	Bobbin Case Oiling Felt	
241	241675	x	x	x	x	Bobbin Case Oiling Felt Retainer	
242	350405	x	x	x	x	Bobbin Case Oiling Felt Retainer Screw (2)	
243	235771	x	x	x	x	Bobbin Case Tension Spring	

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Illustr. Ref. No.	Part No.	For Class			Name	Components
		124	130	132		
244	200594-805	x	x	x	Bobbin Case Tension Spring Screw	
245	200984-803	x	x	x	Bobbin Case Tension Spring Regulating Screw	
246	263463	x	x	x	Hook Cpl.	201253, two 201409, 201370, 241604, 263462, 263561
247	201253-806	x	x	x	Hook Gib Screw	
248	241604	x	x	x	Hook Gib	
249	263462	x	x	x	Hook (sewing)	
250	201376-803	x	x	x	Hook Gib Hinge Screw	
251	263563	x	x	x	Hook Needle Guard	
252	201409-806	x	x	x	Hook Needle Guard Screw (2)	
253	233939	x	x	x	Bobbin	
254	263403	x	x	x	Arm Cover (front)	
255	200576-819	x	x	x	Arm Cover (front) Screw (2)	
256	204235	x	x	x	Arm Base Position and Arm Position Pin (4)	
257	202005	x	x	x	Arm Base Screw and Arm Screw Washer (6)	
258	200004-805	x	x	x	Arm Base and Arm Screw (6)	
259	263801	x	x	x	Feed Post Base Cover	
260	263804	x	x	x	Feed and Hook Post Base Cover Support (back)	
261	50559-819	x	x	x	Feed and Hook Post Base Cover Support Screw (2)	
262	263803	x	x	x	Feed and Hook Post Base Cover Support (front)	
263	200181-819	x	x	x	Feed and Hook Post Base Cover Screw (2)	
264	263802	x	x	x	Hook Post Base Cover	
265	263812	x	x	x	Feed and Hook Post Gasket (bottom)	
266	263830	x	x	x	Feed and Hook Post Cover (back)	
267	263832	x	x	x	Feed and Hook Post Cover Gasket (back or front) (2)	
268	263845	x	x	x	Feed and Hook Post Cover (front)	
269	51023-802	x	x	x	Feed and Hook Post Cover (back or front) Screw (8)	
270	141672-806	x	x	x	Feed and Hook Post Cover (back or front) Clamp Screw (6)	
271	263415	x	x	x	Bed Cover (bottom) Gasket	
272	263414	x	x	x	Bed Cover (bottom) Cpl.	263459, 267093, 350777
273	263459	x	x	x	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Needle Bearing Oil Seal	
274	350777-819	x	x	x	Bed Cover (bottom) Screw Oil Plug	
275	267093	x	x	x	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Needle Bearing	
276	200040-805	x	x	x	Bed Cover (bottom) Screw (10)	
277	272154	x	x	x	Bed Cover (bottom) Screw Washer (fibre)(2)	
278	263425	x	x	x	Feed Clutch Cpl.	Six 68152, Six 131717, Six 131718, 144261, 263423, 263458, 263578, 263579, 263591
279	263458	x	x	x	Feed Wheel Bevel Gear Driving Pinion Shaft (lower)	
280	263591	x	x	x	Feed Clutch Thrust Washer	
281	144261	x	x	x	Feed Clutch (drive) Washer	
282	263579	x	x	x	Feed Clutch Sleeve	
283	140409-830	x	x	x	Feed Clutch Sleeve Set Screw (2)	
284	263578	x	x	x	Feed Clutch (brake) 144262 with	Three 263574
285	263574	x	x	x	Feed Clutch Wear Plate (6)	
286	263423	x	x	x	Feed Clutch (drive) 263422 with	Three 263574
287	131718	x	x	x	Feed Clutch Baller Spring (6)	
288	68152	x	x	x	Feed Clutch Baller Plunger (6)	
289	131717	x	x	x	Feed Clutch Baller (6)	
290	200911-819	x	x	x	Feed Clutch (brake) Supporting Plate Screw (3)	
291	1255-803	x	x	x	Feed Clutch (brake) Screw (3)	
292	263424	x	x	x	Feed Clutch (brake) Supporting Plate	
293	263467	x	x	x	Hook and Feed Driving Shaft Bushing (front) with 272115	
294	272115	x	x	x	Hook and Feed Driving Shaft Bushing (front) Oil Packing (wick)	
295	200958-803	x	x	x	Hook and Feed Driving Shaft Bushing (front) Set Screw	
296	263437	x	x	x	Feed Driving Flange Cpl.	200333, 200346, 263567, Two 350477, two 350548
297	350548-803	x	x	x	Feed Driving Eccentric Friction Plate Adjusting Screw (2)	
298	263567	x	x	x	Feed Driving Eccentric Friction Plate	
299	200333-803	x	x	x	Feed Driving Flange Position Screw	
300	200346-803	x	x	x	Feed Driving Flange Set Screw	
301	350477-803	x	x	x	Feed Driving Eccentric Friction Plate Adjusting Screw Set Screw (2)	
302	263429	x	x	x	Feed Driving Eccentric Cpl.	215057
303	215057	x	x	x	Feed Driving Eccentric Adjusting Eccentric Pin	
304	263430	x	x	x	Feed Driving Eccentric Adjusting Eccentric	
305	263435	x	x	x	Feed Driving Eccentric Adjusting Eccentric Spring	
306	263436	x	x	x	Feed Driving Eccentric Adjusting Eccentric Spring Adjusting Collar Cpl.	Two 200394
307	200394-803	x	x	x	Feed Driving Eccentric Adjusting Eccentric Spring Adjusting Collar Set Screw (2)	
308	263472	x	x	x	Hook Driving Gear (spiral) Sleeve Cpl.	200378, 201220
309	201220-833	x	x	x	Hook Driving Gear (spiral) Sleeve Position Screw	
310	200378-803	x	x	x	Hook Driving Gear (spiral) Sleeve Position Screw	
311	263470	x	x	x	Hook Driving Gear (spiral) Cpl.	Two 797
312	797-803	x	x	x	Hook Driving Gear (spiral) Set Screw (2)	
313	263471	x	x	x	Hook Driving Gear (spiral) Retaining Ring	
314	276045	x	x	x	Hook and Feed Driving Shaft Bushing (back) with 276046	
315	276046	x	x	x	Hook and Feed Driving Shaft Bushing (back) Oil Packing (wick)	
316	200958-803	x	x	x	Hook and Feed Driving Shaft Bushing (back) Set Screw	
317	263557	x	x	x	Stitch Length Indicator Cpl.	200347
318	200347-830	x	x	x	Stitch Length Indicator Set Screw	
319	263469	x	x	x	Hook and Feed Driving Shaft Thrust and Timing Collar Cpl.	200378
320	200378-803	x	x	x	Hook and Feed Driving Shaft Thrust and Timing Collar Set Screw	
321	201007-803	x	x	x	Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing Sleeve Set Screw	
322	263569	x	x	x	Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing Sleeve	
323	263465	x	x	x	Hook and Feed Driving Shaft	

Illustr. Ref. No.	Part No.	For Class				Name	Components
		124	130	132	131		
324	263468	x	x	x	x	Hook and Feed Driving Shaft Connection Belt Pulley Cpl.	201254, 201421, 214206, 228842
325	228842	x	x	x	x	Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing	
326	214206	x	x	x	x	Hook and Feed Driving Shaft Connection Belt Pulley Spring Flange	
327	201254-803	x	x	x	x	Hook and Feed Driving Shaft Connection Belt Pulley Position Screw	
328	201421-803	x	x	x	x	Hook and Feed Driving Shaft Connection Belt Pulley Set Screw	
329	263428	x	x	x	x	Feed Driving Crank Cpl.	350175
330	350175-805	x	x	x	x	Feed Driving Crank Pinch Screw	
331	201616-805	x	x	x	x	Feed Driving Crank Ball Screw Nut	
332	231836	x	x	x	x	Feed Driving Crank Thrust Washer	
333	263426	x	x	x	x	Feed Driving Connection Cpl.	Four 200274
334	200274-805	x	x	x	x	Feed Driving Connection Cap Screw (4)	
335	140300-803	x	x	x	x	Feed Driving Crank Ball Screw	
336	263427	x	x	x	x	Feed Driving Connection Tension Spring	
337	263431	x	x	x	x	Feed Driving Eccentric Adjusting Eccentric Latch Cpl.	200351
338	200351-803	x	x	x	x	Feed Driving Eccentric Adjusting Eccentric Latch Set Screw	
339	200605-803	x	x	x	x	Feed Driving Eccentric Adjusting Eccentric Latch Hinge Pin Position Screw	
340	263432	x	x	x	x	Feed Driving Eccentric Adjusting Eccentric Latch Hinge Pin	
341	263433	x	x	x	x	Feed Driving Eccentric Adjusting Eccentric Latch Operating Lever Cpl.	200394
342	200394-803	x	x	x	x	Feed Driving Eccentric Adjusting Eccentric Latch Operating Lever Set Screw	
343	263434	x	x	x	x	Feed Driving Eccentric Adjusting Eccentric Latch Operating Lever Spring	
344	263508	x	x	x	x	Roller Presser Driving Belt (lower) Driving Belt Pulley Cpl.	Two 200958
345	200958-803	x	x	x	x	Roller Presser Driving Belt (lower) Driving Belt Pulley Set Screw (2)	
346	263506	x	x	x	x	Roller Presser Driving Belt (lower)	
347	263507	x	x	x	x	Roller Presser Driving Belt (lower) Driven Pulley Cpl.	Two 200403
348	200403-803	x	x	x	x	Roller Presser Driving Belt (lower) Driven Pulley Set Screw (2)	
349	263514	x	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley and Arm Cpl.	200948, 263510, 263511
350	263512	x	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley Arm Spring	
351	263511	x	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley Arm	
352	263510	x	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley Cpl.	263509, 263513
353	263509	x	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley	
354	263513	x	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley Needle Bearing	
355	200948-803	x	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley Hinge Screw	
356	660-803	x	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley Arm Hinge Screw	
357	263417	x	x	x	x	Bed Leg (3)	
401	263783	x				Arm Top Cover	
402	263590	x				Arm Top Cover Oil Tube Cpl. (2)	Two 170168
403	170168	x				Arm Top Cover Oil Tube Metering Insert (2)	
404	263784	x				Knife Driving Mechanism Guard	
405	263781	x				Knife Driving Shaft Driving Gear Lubrication Reservoir Cover	
406	200084-850	x				Knife Driving Shaft Driving Gear Lubrication Reservoir Cover Screw (2)	
407	263782	x				Arm Shaft Bushing (front) with	203100
408	263779	x				Knife Driving Shaft Driving Gear Cpl.	Two 200382
409	200382-833	x				Knife Driving Shaft Driving Gear Set Screw (2)	
410	263407	x				Arm Shaft Bushing (center) with	203100
411	203100	x				Arm Shaft Bushing (center) Oil Packing (wick)	
412	200013-819	x				Arm Shaft Bushing (center) Set Screw	
413	200365-803	x	x	x		Knife Driving Eccentric Position Screw	
414	201092-833	x	x	x	x	Knife Driving Eccentric Set Screw	Two 160, 263744, 263746, 263747, 263748, 263749, 350633
415	263745	x		x	x	Knife Driving Connection Cpl.	200365, 201032
416	263749	x		x		Knife Driving Eccentric Cpl.	
417	263747	x		x		Knife Driving Connection Bearing (upper)(large)	
418	200160-819	x		x		Knife Driving Connection Guide Plate Screw (2)	
419	263748	x		x		Knife Driving Connection Guide Plate	
420	263746	x		x		Knife Driving Connection	
421	263744	x		x		Knife Driving Connection Bearing (lower) (small)	
422	350633-803	x		x		Knife Driving Connection Hinge Screw	
423	21699-819	x		x		Knife Driving Connection Hinge Screw Nut	Two 141584, 263851, 263856
424	263857	x		x	x	Throat Plate Cpl.	
425	263856	x		x	x	Throat Plate Needle Plate	
426	263851	x	x	x	x	Throat Plate Body	
427	141584-819	x	x	x	x	Throat Plate Needle Plate Screw (2)	
428	263752	x		x	x	Thread Lubricator and Edge Guide Bracket Mounting Plate	
430	200093-819	x		x		Edge Guide Bracket Screw (2)	
431	263734	x		x		Edge Guide Rod Spring Plate	
432	200166-819	x		x		Edge Guide Rod Spring Plate Screw	
433	263728	x		x		Edge Guide Bracket	
434	201735-803	x		x		Edge Guide Rod Plunger Nut	
435	263729	x		x		Edge Guide Position Plate	
436	200166-819	x		x		Edge Guide Position Plate Screw (2)	

Illustr. Ref. No.	Part No.	For Class			Name	Components
		120	125	131		
437	200739-806	x		x	Edge Guide Rod Lifting Screw	
438	263731	x		x	Edge Guide Rod Plunger	
439	263732	x		x	Edge Guide Rod Plunger Spring	
440	263733	x		x	Edge Guide Rod Spring	
441	263730	x		x	Edge Guide Rod	
442	263756	x		x	Edge Guide	
443	200132-819	x		x	Edge Guide Screw	
444	263777	x			Knife Driving Shaft Cpl.	223847
445	223847	x			Knife Driving Shaft Oil Packing (wick)	
446	250405	x			Knife Driving Shaft Thrust Washer	
447	200354-803	x	x	x	Knife Driving Shaft Bushing Set Screw	
448	263631	x	x	x	Knife Driving Shaft Bushing	
449	263626	x	x	x	Knife Driving Eccentric Thrust Washer	
450	200050-803	x	x	x	Knife Driving Shaft Bracket Screw (2)	
451	232154	x	x	x	Knife Driving Shaft Bracket Position Pin (2)	
452	263751	x		x	Knife Driving Shaft Bracket	
453	263647	x	x	x	Knife Driving Shaft Oil Tube Packing (wick)	
454	263646	x	x	x	Knife Driving Shaft Bracket Oil Tube	
455	263741	x		x	Knife Driving Bell Crank Bracket	
456	350641-850	x		x	Knife Driving Bell Crank Bracket Screw (2)	
457	263753	x		x	Knife Driving Bell Crank Shaft Retaining Ring	
458	263742	x		x	Knife Driving Bell Crank Shaft	200048
459	263736	x		x	Knife Driving Arm Cpl.	
460	200048-803	x		x	Knife Driving Arm Pinch Screw	
461	263740	x		x	Knife Driving Bell Crank	
462	268072	x		x	Knife Driving Bell Crank Shaft Collar Cpl.	Two 200386
463	200386-803	x		x	Knife Driving Bell Crank Shaft Collar Set Screw (2)	
464	263737	x		x	Knife Driving Arm Locking Plunger	
465	350624-803	x		x	Knife Driving Arm Locking Plunger Position Screw	
466	263738	x		x	Knife Driving Arm Locking Plunger Spring	
467	200934-804	x		x	Knife Driving Arm Unlocking Lever Hinge Screw	
468	249171	x		x	Knife Driving Arm Unlocking Lever	
469	249162	x		x	Knife Adjusting Plate	
470	201256-803	x		x	Knife Adjusting Plate Screw	
471	249164	x		x	Knife Bracket Arm	
472	200065-803	x		x	Knife Bracket Arm Screw	
473	200054-805	x		x	Knife Driving Arm Retainer and Knife Guard Screw (2)	
474	263750	x		x	Knife Guard	
475	263739	x		x	Knife Driving Arm Retainer	
476	263735	x		x	Knife	
477	249163	x		x	Knife Bracket	
478	350625-806	x		x	Knife Screw	
479	249165	x		x	Knife Bracket Hinge Pin	
480	201042-805	x		x	Knife Bracket Adjusting Screw	
481	202101	x		x	Knife Bracket Adjusting Screw	
482	249166	x		x	Knife Bracket Spring	
483	201574-804	x		x	Knife Bracket Adjusting Screw Nut	
500	263639	x	x	x	Motor and Belt Guard	
501	263640	x	x	x	Arm Shaft Bushing (front) with	203100
502	263636	x	x	x	Motor Terminal Box Lead Wire Cover Plate	
503	263635	x	x	x	Motor Pulley (double grooved) for "V" Belt, 1 13/32 and 1 33/64 in. diam. Belt Grooves with	Two 200351
504	200351-803	x	x	x	Motor Pulley Set Screw (2)	
505	263621	x		x	Knife Driving Belt Idler Pulley Adjusting Stud	
506	200358-803	x		x	Knife Driving Belt Idler Pulley Adjusting Stud Set Screw	
507	263510	x		x	Knife Driving Belt Idler Pulley Cpl.	263509, 263513
508	263509	x		x	Knife Driving Belt Idler Pulley	
509	263511	x		x	Knife Driving Belt Idler Pulley Needle Bearing	
510	200948-803	x		x	Knife Driving Shaft Belt Pulley Hinge Screw	
511	263645	x		x	Knife Driving Shaft Belt Pulley with	Two 200351
512	200351-803	x		x	Knife Driving Shaft Belt Pulley Set Screw (2)	
513	263628	x		x	Knife Driving Shaft with	222583
514	222583	x		x	Knife Driving Shaft Oil Packing (wick)(in shaft)	
515	263620	x		x	Knife Driving Belt	
516	263648	x		x	Arm Cover (front)(motor vent)	
517	145-819	x		x	Motor Terminal Block Screw (furnished with motor)	
518	200362-830	x		x	Motor Set Screw (2)	
520	263638	x			Roller Presser and Bar Cpl.	200096, two 200141, 202558, 202559, 228740, 335088, 235087, 263504, 263637, 263500, 351884, 1528, 201699, twenty-eight 206417, 350104, Two 237, 249019, 249092, 263453, 263460, 263461, 263607, 263692, 263829, 263849, 263847, 350411, Three 200587, sixty 206417, 263450, 263451, 263452, 263605
521	263673	x			Roller Presser Arm Cpl.	
522	351884	x			Roller Presser Cpl.	
523	263870	x			Feed Post Cpl.	
524	263607	x			Feed Wheel Cpl.	
525	263605	x			Feed Wheel	
526	263873	x			Throat Plate Cpl.	Two 51306, 263871, 263872
527	263872	x			Throat Plate Knife Cutting Plate	
528	263871	x			Throat Plate Body	
529	51306-805	x			Throat Plate Knife Cutting Plate Screw (2)	
530	263610	x			Knife Bar Driving Connection Cpl.	222013, 263609, 263611, 263622, 263623, 263624, 263627
531	263622	x			Knife Driving Connection	
532	263623	x			Knife Driving Connection Hinge Pin Cpl.	272115
533	272115	x			Knife Driving Connection Hinge Pin Oiling Wick	
534	263624	x			Knife Driving Connection Plunger Cpl.	200693
535	200693-803	x			Knife Driving Connection Plunger Screw	
536	222013	x			Knife Driving Connection Plunger Spring	
537	263627	x			Knife Driving Link Cpl.	200389
538	200389-803	x			Knife Driving Connection Hinge Pin Position Screw	

List of Parts 236G120,2:

Illustr.	Ref. No.	Part No.	Per Class			Name	Components
			124	130	132		
			120	125	131		
339		263609		x		Knife Bar Driving Connection Cpl.	200089, 200069, 200381
340		200089-803		x		Knife Bar Driving Link Hinge Stud Pinch Screw	
341		200069-803		x		Knife Bar Driving Connection Hinge Screw	
342		200281-803		x		Knife Bar Driving Connection Set Screw	
343		263611		x		Knife Bar Driving Link Hinge Stud	
344		263619		x		Knife Control Lever Cpl.	217, 40058, two 200064, 201478, two 201786, two 206482, 263613, 263617, 263616, 263618, 350109
345		201478-803		x		Knife Control Lever Position Spring	
346		206482		x		Adjusting Plate Screw	
347		263614		x		Knife Control Lever Position Spring	
348		263618		x		Adjusting Plate Screw Washer	
349		263613		x		Knife Control Lever Hinge Stud	
350		232348		x		Knife Control Lever Position Spring	232348
351		206482		x		Adjusting Plate	
352		40058		x		Knife Control Lever Cpl.	
353		350109-803		x		Knife Control Lever Position Spring	
354		263615		x		Adjusting Plate Pin	
355		200316-803		x		Knife Control Lever Latch Spring Screw Washer	200316
356		263616		x		Knife Control Lever Latch Spring	
357		350615-803		x		Knife Control Lever Latch Hinge Screw	201537, 350615
358		201537-819		x		Knife Control Lever Latch Cpl.	
359		200064-819		x		Knife Control Lever Latch Spring Stop Screw	
360		201706-819		x		Knife Control Lever Plate Cpl.	
361		217-805		x		Knife Control Lever Latch Adjusting Screw	
362		200089-803		x		Knife Control Lever Latch Adjusting Screw Nut	
363		202603		x		Knife Control Lever Plate Screw (2)	
364		263617		x		Knife Control Lever Plate Screw Nut (2)	
365		263630		x		Knife Control Lever Latch Spring Screw	200417
366		200417-803		x		Knife Control Lever Position Spring Screw	
367		263625		x		Knife Control Lever Position Spring Screw Washer	
368		201052-833		x		Knife Control Lever Position Spring	
369		200365-803		x		Knife Driving Shaft Bracket Cpl.	200365, 201052
370		263603		x		Knife Control Lever Hinge Stud Set Screw	
						Knife Driving Eccentric Cpl.	
						Knife Driving Eccentric Set Screw	
						Knife Driving Eccentric Position Screw	
						Bracket (underedge) Cpl.	Two 200028, 200094, 200577, 200904, 202603, 204233, 204361, 204365, 241633, 248895, 248880, 248881, 248882, 263608, 263610, 263612, 263633, 267263, 350302
371		267263		x		Knife Bar Position Guide Oiling Wick	
372		200028-804		x		Knife Bar Position Guide Screw (2)	
373		263612		x		Knife Bar Position Guide Cpl.	200031, 201534
374		201534-819		x		Knife Bar Position Guide Pinch Screw Nut	
375		200031-819		x		Knife Bar Position Guide Pinch Screw	
376		200094-806		x		Knife Holder Screw	
377		208603		x		Knife Holder Screw Washer	
378		263633		x		Knife Holder Cpl.	Two 200126, 263632
379		263632		x		Knife Holder	
380		200126-806		x		Knife Screw (2)	
381		263608		x		Knife Bar	
382		248929		x		Knife	
383		248895		x		Bracket (underedge) Cpl.	200077, 200888, 201142, 204411, 248894, three 248896
384		248896		x		Knife Bar Bushing (2)	
385		200027-804		x		Knife Bar Bushing Screw	
386		248894		x		Bracket (underedge)	
387		350614-850		x		Bracket (underedge) Screw (2)	
388		201142-803		x		Guide Finger Clamp Bar Bushing Set Screw	
389		200888		x		Knife Bar Sleeve Set Screw Cpl.	200043, 201324
390		200043-803		x		Knife Bar Sleeve Set Screw	
391		201524-805		x		Knife Bar Sleeve Set Screw Nut	
392		204411		x		Knife Bar Sleeve	
393		248896		x		Guide Finger Clamp Bar Bushing	
394		204365		x		Guide Finger Clamp Bar Spring	
395		241633		x		Guide Finger Clamp Bar Position Guide Cpl.	241625, 241626
396		241625		x		Guide Finger Clamp Bar Position Guide Cpl.	36737, 200078, 200387, 204389
397		36737		x		Guide Finger Disengaging Lever Friction Ball	
398		204389		x		Guide Finger Disengaging Lever Friction Ball Spring	
399		200387-803		x		Guide Finger Clamp Bar Position Guide Set Screw	
600		200078-819		x		Guide Finger Clamp Bar Position Guide Pinch Screw	
601		241626		x		Guide Finger Disengaging Lever	
602		248881		x		Guide Finger Clamp Bar	
603		248880		x		Guide Finger Bracket Cpl.	1724, 201217
604		1724-805		x		Guide Finger Clamp Bar Stop Adjusting Screw Thumb Nut (2)	
605		201217-804		x		Guide Finger Clamp Bar Stop Adjusting Screw (2)	
606		350302-806		x		Guide Finger Bracket Screw	
607		248882		x		Guide Finger Clamp Bar Position Guide Slide Cpl.	1724, 201217
608		204361		x		Guide Finger Clamp Bar Latch	
609		204233		x		Guide Finger Clamp Bar Latch Spring Cpl.	200802, 204230
610		204230		x		Guide Finger Clamp Bar Latch Spring	
611		200802-805		x		Guide Finger Clamp Bar Latch Hinge Screw	
612		200577-830		x		Guide Finger Clamp Bar Position Guide Slide Screw	
613		200904-804		x		Guide Finger Screw	
614		248878		x		Guide Finger	
615		248879		x		Guide Finger with projection to guard Knife (furnished in place of 248878 if specified on order)	
616		276046		x		Knife Driving Shaft Oil Wick (in arm)	
630		263677	x	x		Knife Driving Lever Guard	
631		201256-805	x	x		Knife Driving Lever Guard Screw (2)	

36G124, 236G125, 236G130, 236G131 and 236G132

		For Class				Name	Components
Illustr.	Part No.	124	125	130	132		
Ref. No.	Part No.	120	125	131	132		
632	203411	x	x			Knife Driving Lever Guard Screw Washer (2)	Two 200394
633	263703	x	x			Knife Driving Eccentric Cpl.	
634	200394-803	x				Knife Driving Eccentric Set Screw (2)	Two 141584, 263851, 263852
635	350316-819	x	x			Feed Post Base Cover Screw (2)	
636	129-805	x				Knife Driving Lever (upper) Stop Bracket Screw (2)	200197, 201527, 225837, 263681, 263682, 263683, 263684
637	263712	x	x			Knife Driving Lever (upper) Stop Bracket	
638	263853	x	x			Throat Plate Cpl.	200403
639	263852	x	x			Throat Plate Needle Plate	
640	263851	x	x			Throat Plate Body	202, 212, two 1448, two 141674, 141580, 200121, 203478, 234426, 263421, 263464, 263476, 263478, 263479, 263480, 263481, 263482, 263522, 263568, 263593, 263594, 263626, 263666, 350611, four 263093, Two 263582
642	263685	x	x			Knife Guard Holder Cpl.	
643	201527-805	x	x			Knife Guard Holder Hinge Screw Nut	200243, 201531, 249282, 263704
644	225837	x	x			Knife Guard Holder Hinge Screw Washer	
645	263684	x	x			Knife Guard Holder Spring	Two 263708
646	263683	x	x			Knife Guard Holder Bracket	
647	200197-803	x	x			Knife Guard Set Screw	86, 1735, 1443, 7071, 206840, 241732, 263656, 263662, 263663, 263664, 263665, 263666, two 990
648	263681	x	x			Knife Guard	
649	263682	x	x			Knife Guard Holder Cpl.	140105
650	200403-803	x	x			Knife Guard Set Screw	
651	808-831	x	x			Knife Guard Holder Bracket Screw (2)	463, two 200169, 263665, 263666, 263669, 263670, 263840, 350238, 350355
652	263867	x	x			Hook Post Cpl.	
653	263866	x	x			Hook Post with	200061
654	263093	x	x			Knife Bracket Arm Oil Packing (wick) (4)	
655	263705	x				Knife Driving Fork Lever Cpl.	200380
656	201531-819	x				Knife Driving Fork Lever Slide Block Hinge Screw Nut	
657	263704	x				Knife Driving Fork Lever Cpl.	201725, 241721, 263674, 263675
658	263708	x				Knife Driving Fork Lever Oiling Wick (2)	
659	249282	x				Knife Driving Fork Lever Slide Block	200389
660	200243-803	x				Knife Driving Fork Lever Slide Block Hinge Screw	
661	263706	x				Knife Driving Fork lever Hinge Stud Cpl.	200048
662	263707	x				Knife Driving Fork lever Hinge Stud Oiling Wick	
663	200403-803	x				Knife Driving Fork Lever Hinge Stud Set Screw	104, 24173, 263714, 200048, 249288
664	263868	x	x			Edge Guide Bracket Cpl.	
665	990-804	x	x			Edge Guide Screw (2)	200048, 249288
666	241732	x	x			Edge Guide	
667	263861	x	x			Edge Guide Bracket	200048
668	206840	x	x			Edge Guide Bracket Hinge Stud Spring Washer	
669	263656	x	x			Edge Guide Bracket Hinge Stud	200048
670	263864	x	x			Edge Guide Bracket Release Spring	
671	263865	x	x			Edge Guide Bracket Support Cpl.	200048
672	140105-803	x	x			Edge Guide Bracket Hinge Stud Set Screw	
673	1443-806	x	x			Edge Guide Bracket Release Lever Spring Screw	200048
674	7071-806	x	x			Edge Guide Bracket Release Lever Spring Washer	
675	263863	x	x			Edge Guide Bracket Release Lever Spring (flat)	200048
676	263862	x	x			Edge Guide Bracket Release Lever	
677	1735-819	x	x			Edge Guide Bracket Release Lever Hinge Screw Nut	200048
678	86-803	x	x			Edge Guide Bracket Release Lever Hinge Screw	
679	808-831	x	x			Edge Guide Bracket Support Screw (2)	200048
681	31023-802	x	x			Feed and Hook Post Cover (back or front) Screw (4)	
682	263667	x	x			Knife Bracket Arm Cpl.	200048, 249288
683	200169-819	x	x			Knife Screw (2)	
684	263665	x	x			Knife Bracket	200048, 249288
685	263840	x	x			Knife Bracket Adjusting Screw Lock Screw Packing (nylon)	
686	350355-803	x	x			Knife Bracket Adjusting Screw	200048, 249288
687	463-830	x	x			Knife Bracket Adjusting Screw Lock Screw	
688	263669	x	x			Knife Bracket Hinge Pin	200048, 249288
689	263670	x	x			Knife Bracket Spring	
690	350238-804	x	x			Knife Bracket Spring Screw	200048, 249288
691	263666	x	x			Knife Bracket Arm	
692	238508	x	x			Knife	200048, 249288
693	263688	x	x			Knife Switch-out Plunger	
694	263686	x	x			Knife Switch-in Lever Cpl.	200048, 249288
695	200061-833	x	x			Knife Switch in Lever Pinch Screw	
696	214833	x	x			Knife Bracket Arm Spring Adjusting Collar Cpl.	200048, 249288
697	200380-803	x	x			Knife Bracket Arm Spring Adjusting Collar Set Screw	
698	263668	x	x			Knife Bracket Arm Spring	200048, 249288
699	263676	x	x			Knife Driving Lever (upper) Cpl.	
700	201725	x	x			Knife Driving Lever (upper) Locking Plunger Spring Thumb Nut Cpl.	200048, 249288
701	200389-803	x	x			Knife Driving Lever (upper) Locking Plunger Spring Thumb Nut Set Screw	
702	263674	x	x			Knife Driving Lever (upper) Cpl.	200048, 249288
703	200048-803	x	x			Knife Driving lever (upper) Pinch Screw	
705	241721	x	x			Knife Driving Lever (upper) Locking Plunger Spring	200048, 249288
706	263675	x	x			Knife Driving Lever (upper) Locking Plunger	
707	263687	x	x			Knife Switch-out Lever	200048, 249288
708	200284-804	x	x			Knife Switch-out Lever Hinge Screw	
709	263715	x	x			Knife Driving Lever (lower) Cpl.	200048, 249288
710	263714	x	x			Knife Driving Fork Lever (lower) Cpl.	
711	249288	x	x			Knife Driving Lever Fork	

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Illustr. Ref. No.	Part No.	For Class			Name	Components
		120	125	131		
712	200048-803	x	x		Knife Driving Fork Lever (lower) Pinch Screw	
713	24173	x	x		Knife Driving Lever Fork Swivel	
7 4	104-804	x	x		Knife Driving Lever Fork Swivel Screw	
715	241738	x	x		Knife Driving Fork Lever (lower) Shaft	
720	263673		x		Knife Driving Fork Lever (lower) Cpl.	104, 24173, 263672
721	263672		x		Knife Driving Fork Lever (lower) with	200048, 249288
722	200102-803		x		Knife Driving Lever Fork Slide Block	
723	249289		x		Cap Screw	
724	263680		x		Knife Driving Lever Fork Slide Block	
725	263679		x		Knife Driving Shaft Housing with	Two 263679
726	129-805		x		Knife Driving Shaft Bearing (2)	
727	249298		x		Knife Driving Shaft Housing Screw (4)	
728	249292		x		Knife Driving Lever Fork Slide Block	
729	200386-830		x		Oiling Wick	
730	263678		x		Knife Driving Shaft Collar with	200386
731	249295		x		Knife Driving Shaft Collar Set Screw (2)	
732	200958-803		x		Knife Driving Shaft (eccentric)	
733	263652		x		Knife Driving Shaft Pulley (double grooved)	
734	200160-819		x		for "V" belt, 1 23/32 and 1 13/16 in. dia.	Two 200958
735	263689		x		belt grooves Cpl.	
736	201083-803		x		Knife Driving Shaft Pulley Set Screw (2)	
737	263671		x		Arm Base Cover	
738	200006-803		x		Arm Base Cover Screw (2)	
739	350617-803		x		Motor Clamping Bracket	
760	713604-005				Motor Clamping Bracket Screw (short) (2)	
761	995536-001				Knife Driving Belt	
762	713604-002				Motor Clamping Bracket Screw (long)	
763	995536-002				Motor Adjusting Screw	
764					Motor TK 151 (105-125 Volts, 50 Cycles)	
765	995536-002				Motor Control Box with two wood screws	
7					1/2 in. No. 12 R.H.B. for Motor TK 151	
766	713604-004				Motor TK 157 (210-250 Volts, 50 Cycles)	
767	995630-001				Motor Control Box with two wood screws	
768	713604-003				1/2 in. No. 12 R.H.B. for Motor TK 157	
769	995630-001				Motor Control Box with two wood screws	
770	713604-001				1/2 in. No. 12 R.H.B. for Motor TK 157	
771	995536-001				Motor Control Box with two wood screws	
772	995890-001				1/2 in. No. 12 R.H.B. for Motor TK 157	

For Information

*263401	x	x	x		Arm
*263776		x			Arm
*263601			x	x	Arm
*263402	x	x	x	x	Arm Base
*263651				x	Arm Base
*263413	x	x	x	x	Bed
*263701			x		Bed
*508336-048	x				Variety Plate
*508336-049		x			Variety Plate
*508336-050			x		Variety Plate
*508336-051				x	Variety Plate
*508336-052				x	Variety Plate
*508336-053				x	Variety Plate
228485	x	x	x	x	Variety Plate Drive Screw (2)

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

Accessories

Illustr. Ref. No.	Part No.	For Class			Name	Components
		120	125	131		
800	228884	x	x	x	Drip Pan (plastic) Cpl.	228882, 228883, four wood screws 1/2 in. No. 4 R.H.B.
801	228882	x	x	x	Drip Pan	
802	- - -	x	x	x	Wood Screw 1/2 in. No. 4 R.H.B. (4)	
803	228883	x	x	x	Drip Pan Drain Jar	
810	228846	x	x	x	Knee Lifter Rock Shaft Cpl.	2763, 6337, 39811, 130668, 227676, 228364, 228388, 228683, 228843, 228844, 228845
811	228843	x	x	x	Rock Shaft Bracket with	three 1 in. No. F.H.B.
812	-----	x	x	x	Wood Screw 1 in. No. 10 F.H.B. (3)	
813	130668	x	x	x	Rock Shaft Knee Plate Pad (rubber)	
814	228364	x	x	x	Rock Shaft Knee Plate with	350231
815	350231-803	x	x	x	Rock Shaft Knee Plate Set Screw	

		Per Class				Name	Components
Instr.	Part No.	124	130	132			
I. No.	Part No.	120	125	131			
<u>Knee Lifter</u>							
816	228388	x	x	x	x	Rock Shaft Knee Plate Arm	
817	228685	x	x	x	x	Rock Shaft Knee Plate Arm Bracket with	two 356
818	356-803	x	x	x	x	Rock Shaft Knee Plate Arm Bracket Set Screw (2)	
819	228844	x	x	x	x	Rock Shaft Stop Bracket with	350, 356, 228367
820	228367	x	x	x	x	Rock Shaft Stop Stud	
821	356-803	x	x	x	x	Set Screw	
822	350-803	x	x	x	x	Rock Shaft Stop Stud Set Screw	
823	228845	x	x	x	x	Rock Shaft Stop Bracket Spring	
824	39811	x	x	x	x	Rock Shaft Lifting Bracket Extension with	39376
825	39376	x	x	x	x	Rock Shaft Lifting Chain Hook (lower)	
826	6337	x	x	x	x	Rock Shaft Lifting Bracket with	two 356
827	356-803	x	x	x	x	Rock Shaft Lifting Bracket Set Screw (2)	
828	2763	x	x	x	x	Rock Shaft	
829	227678	x	x	x	x	Rock Shaft Lifting Chain, 18 in. long, with	202784
830	202784	x	x	x	x	Rock Shaft Lifting Chain Hook (upper)	
<u>Thread Unwinder</u>							
840	228776	x	x	x	x	Thread Unwinder Cpl.	228766, 228767, 228768, 228770, 228774, two 150203, two 228764, two 228769, three wood screws 7/8 in. No. 12
841	228770	x	x	x	x	Thread Unwinder Thread Guide Holder	
842	228769	x	x	x	x	Thread Unwinder Thread Guide (2)	
843	228774	x	x	x	x	Thread Unwinder Thread Guide Rod	
844	228766	x	x	x	x	Thread Unwinder Spool Rest with	201254
845	201254-803	x	x	x	x	Thread Unwinder Spool Rest Set Screw	
846	228764	x	x	x	x	Thread Unwinder Spool Pin (2)	
847	150203	x	x	x	x	Thread Unwinder Spool Rest Cushion (felt)(2)	
848	228767	x	x	x	x	Thread Unwinder Spool Rest Rod	
849	-----	x	x	x	x	Thread Unwinder Wood Screw 7/8 in. No. 12 (3)	
850	228768	x	x	x	x	Thread Unwinder Spool Stand	
<u>Universal Bobbin Winder</u>							
860	259462	x	x	x	x	Universal Bobbin Winder Cpl.	200056, 200082, 200113, 200299, 202478, 225381, 225444, 225453, 225454, 225455, 225456, 225458, 225462, 228026, 259428, 259429, 259662, 259930, two 225459, two wood screws 13710, 201572, 225461, two 2102
861	225462	x	x	x	x	Bobbin Winder Tension Bracket Cpl.	
862	201572-8.9	x	x	x	x	Bobbin Winder Tension Stud Thumb Nut	
863	13710	x	x	x	x	Bobbin Winder Tension Spring	
864	2102	x	x	x	x	Bobbin Winder Tension Disc (2)	
865	201499-819	x	x	x	x	Bobbin Winder Tension Stud	
866	225461	x	x	x	x	Bobbin Winder Tension Bracket with	201499
867	200082-804	x	x	x	x	Bobbin Winder Tension Bracket Screw	
868	228026	x	x	x	x	Bobbin Winder Tension Bracket Screw Washer	
869	259662	x	x	x	x	Bobbin Winder and Tension Bracket Base	
870	-----	x	x	x	x	Bobbin Winder Wood Screw (3/4 in. No. 12 R.H.B.)(2)	
871	225456	x	x	x	x	Bobbin Winder Frame Spring Plunger	
872	225455	x	x	x	x	Bobbin Winder Frame Spring	
873	259930	x	x	x	x	Bobbin Winder Pulley with	457
874	457-830	x	x	x	x	Bobbin Winder Pulley Set Screw	
875	244071	x	x	x	x	Bobbin Winder Frame Oil Packing (wick)	
876	259660	x	x	x	x	Bobbin Winder Frame Oil Well Washer	
877	225453	x	x	x	x	Bobbin Winder Frame with	244071, 259660
878	225381	x	x	x	x	Bobbin Winder Spindle	
879	225454	x	x	x	x	Bobbin Winder Frame Hinge Pin	
880	200299-819	x	x	x	x	Bobbin Winder Stop Latch Trip Lever	
881	202478	x	x	x	x	Hinge Screw	
882	200056-805	x	x	x	x	Bobbin Winder Stop Latch Trip Lever	
883	225444	x	x	x	x	Bobbin Winder Stop Latch Screw	
884	225458	x	x	x	x	Bobbin Winder Stop Latch	
885	200113-806	x	x	x	x	Bobbin Winder Stop Latch Thumb Lever	
886	259429	x	x	x	x	Bobbin Winder Brake Clamp Screw	
887	259428	x	x	x	x	Bobbin Winder Brake Clamp	
888	225459	x	x	x	x	Bobbin Winder Brake (leather)	
889		x	x	x	x	Bobbin Winder Stop Latch Thumb Lever Hinge Stud (2)	
890	248929			x		Knife (3)	
891	263735		x		x	Knife (2)	
892	238508		x		x	Knife (2)	
893	200570-805	x	x	x	x	Bed Hinge Connection Screw (4)	
894	202258	x	x	x	x	Bed Hinge Connection (2)	
895	120342	x	x	x	x	Oil (copper plated) with	120343
896	120343	x	x	x	x	Oil Spout (31/2 in. long)	
897	225554	x	x	x	x	Wrench	
898	4822	x	x	x	x	Roller Presser Hinge Screw Nut Wrench	
899	225498	x	x	x	x	Screw Driver	
900	144465	x	x	x	x	Wrench (1/8 in. Hex.)	
901	233939	x	x	x	x	Bobbin (2)	
902	228476	x	x	x	x	Screw Driver (bobbin case)	
903	41401	x	x	x	x	Machine Rest Pin (wood)	
904	263577	x	x	x	x	Pulley Spreader Cone Adjusting Key	
---	1740-141	x	x	x	x	Needle (5)	